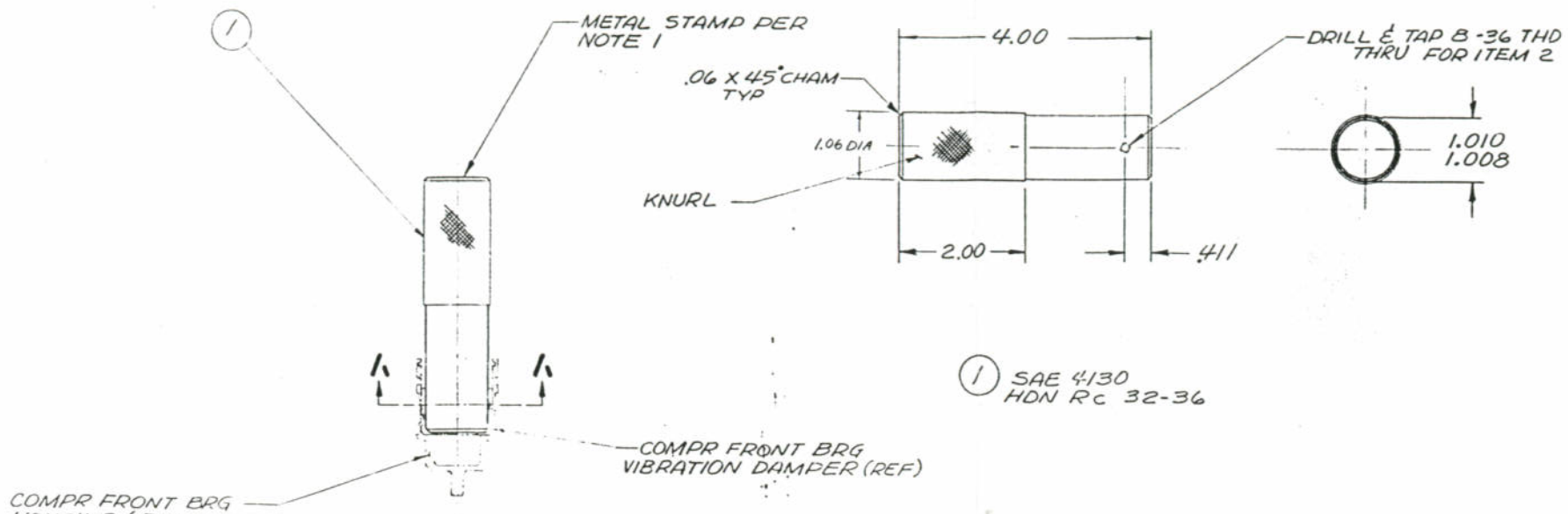
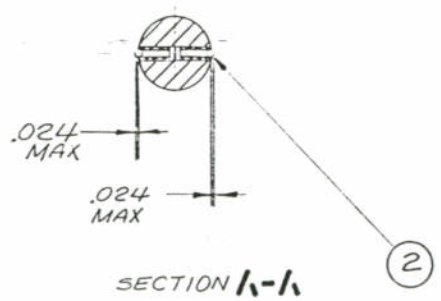
REVISIONS			
SYM	DESCRIPTION	DATE	APPROVED





NOTES:

1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:
   a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
   b) VENDOR NAME OR TRADEMARK.
2. CADMIUM PLATE PER AMS 2400 ITEM 1. DIM. MUST BE MET AFTER PLATING.

2	2	BALL PLUNGER	99862	CL-20-BP-1	CARR LANE
1	1	DRIFT			STEEL
ITEM NO.	NO. REQD	NOMENCLATURE OR DESCRIPTION	CODE IDENT	PART OR IDENTIFYING NO.	MATERIAL OR NOTES

FOR PART IDENTIFICATION ITEM NUMBERS ARE EXPRESSED AS DASH NUMBERS OF THIS BASIC DRAWING, EXCEPT WHERE A NUMBER APPEARS IN THE PART OR IDENTIFYING NUMBER COLUMN

6798796

REDUCED PRINT

These tool drawings are furnished in accord with the terms of the IDA Tools Release Agreement. The aperture cards or drawings are to be maintained in the custody of the recipient and shall not be disclosed to any third party without specific written consent of Detroit Diesel Allison Division of GMC.

EACH ITEM PURCHASED SEPARATELY MUST BE STAMPED OR ETCHED WITH TOOL NUMBER AND DETAIL NUMBER IF SUITABLE OR SUFFICIENT AREA NOT AVAILABLE, ATTACH TAG.

USED ON ENGINE MODELS T63-A-5A

BREAK SHARP EDGES .020 UOS

AMS 2400 NUMBER

SPEC SUMMARY BAT

UNLESS OTHERWISE SPECIFIED	C.I. APPROVALS	DATE
TOL. ON ANGLES ± 1°	DRAWN J.H. HUNSBERGER	6-5-67
TOL. ON 3 PLACE DECIMALS ± .010	CHECKED R.O.M.	6-24-67
TOL. ON 2 PLACE DECIMALS ± .02	CHF. DR. Paul Loy	26 Jun 67
4-PLACE DECIMAL DIMENSIONS WITHOUT TOLERANCES ARE BASIC	METALLURGY	
MATL. SEE ITEM	ENGR. 1	
HEAT TREAT SEE ITEM	ENGR. 2	
	ENGR. 3 C.I.R.	6-15-67
	FINAL R.J.M.	6-15-67
	REVIEW APPROVAL	
SURFACE TREAT. AS NOTED	INSPECTION	

ALLISON DIVISION
GENERAL MOTORS CORPORATION
INDIANAPOLIS, INDIANA

TITLE: DRIFT-DAMPER, VIBRATION COMPR FRONT BEARING

MODEL

SIZE	CODE IDENT	DWG. No.
D	73342	6798796

SCALE FULL

SHEET 1 OF 1

FILE COPY